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STANDARD SIDEL NOTES FOR PET BOTTLE
 FOR BOTTLES 72 HOURS AFTER MANUFACTURE WHEN STORED AT ROOM TEMPERATURE AND 50% R.H. OR FOR DIRECT BLOW FILL PROCESS BOTTLES, I.E.COMBI EQUIPMENT.

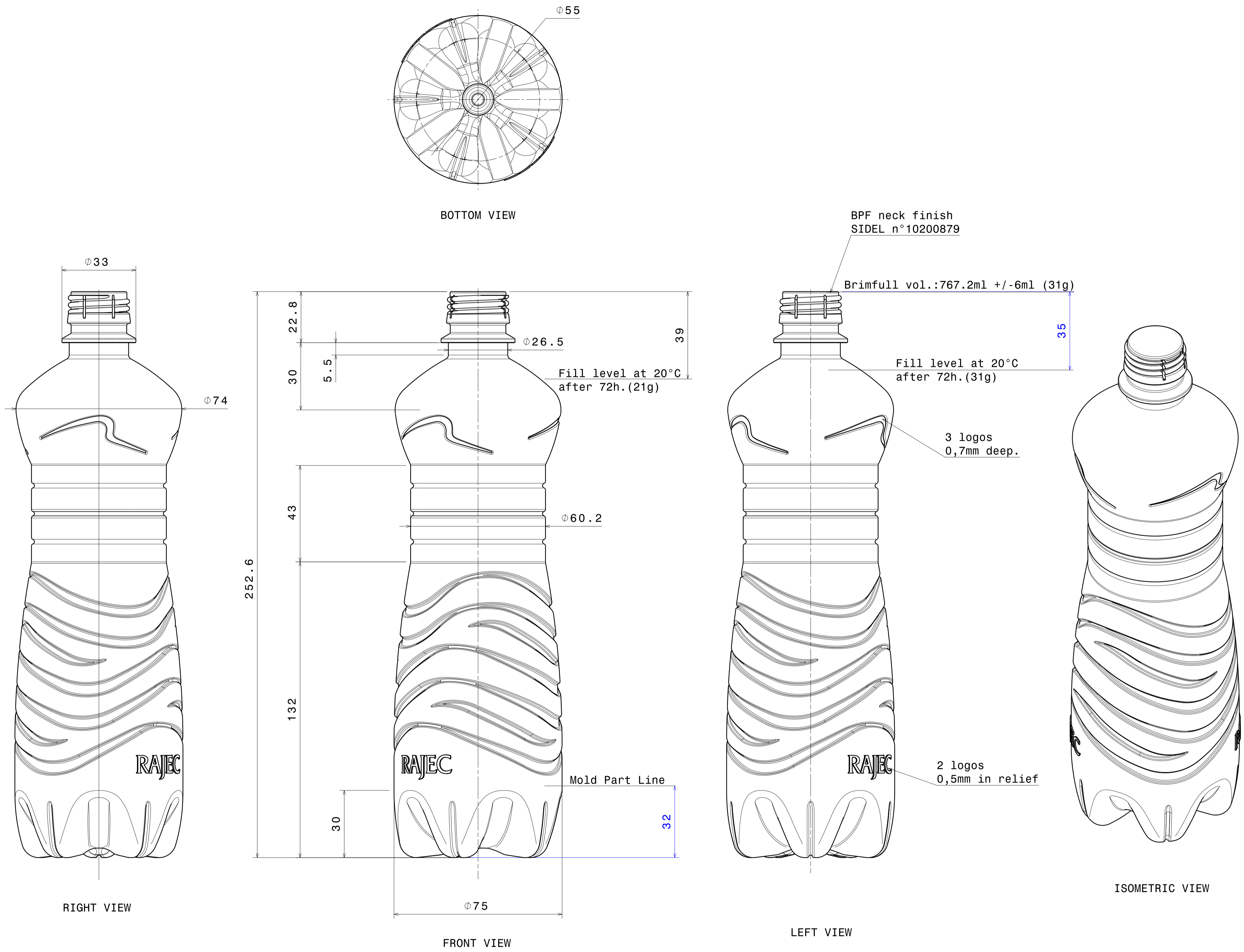
- 1 ALL DIMENSIONS IN MILLIMETERS (EXCEPT WHERE NOTED).
- 2 APPROVED FINISH/CLOSURE SYSTEMS, INCLUDING SUPPORT LEDGE DETAILS, MUST BE USED.
- 3 THE FOLLOWING TOLERANCES APPLY FOR OVERALL HEIGHT, MAJOR DIAMETER, AND LABEL DIAMETER (EXCEPT WHERE NOTED):
 HEIGHT ±0.5% OF STATED DIMENSIONS
 DIAMETER ±1.0% OF STATED DIMENSIONS

4 FOR AS DELIVERED BOTTLES, THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED):

ALL PRODUCTS EXCEPT HOTFILL		
NOMINAL CAPACITY	INDIVIDUAL	AVERAGE
<=300ml	+7ml / -3ml	+6ml / 0
>300 TO <=1000ml	+1,70% / -0,8%	+1.6% / 0
>1000 TO <=2000ml	+1,3% / -0,6%	+1.2% / 0
>= 2000ml	+1,1% / -0,5%	+1.0% / 0

NCB Hotfill		
NOMINAL CAPACITY	INDIVIDUAL	AVERAGE
<=500ml	+11ml / -5ml	+10ml / 0
>500ml	+1,7% / -0,8%	+1.6% / 0

6 UNDER NECK PROFILE AND DIMENSIONS ARE FOR INDICATION ONLY



19 Dec 2011	LUCAS_J	engraving "rajec" add	02	a				
16 Nov 2011	PIERRE_I	Drawing created	01	a				
Date	Name	Modification	Ver	Rev				
average diameter	1/2 length	Label developed length	surface area	Neck finish reference	D	Neck rocking angle	Gravity center	Minimum Stability angle
75.000 mm	283.90 mm	189.10 mm	55405 mm2	10200879	97.10 ml	43.70 deg	108.70 mm	13.20 deg
		BLOWING & COATING DIVISION Sidel Blowing & Services SAS Avenue de la patrouille de France Octeville-sur-Mer BP 204 - 76053 Le Havre Cedex - France		PET	CATIA V5	Nota / Nota :		
Designation / Description : 0.750 l BOTTLE					Volume max bord théorique / theoretical brimfull 774.70 ml +/-6ml			
Fill point at 20 °C : 750.00 ml +/-6ml					poids matière / material weight 21.00 g ±0.25 g			
Tiré du plan / reference drawing : 11049755/11049763			Date / Date : 16 Nov 2011		Version / Version : 02		Format / Format : A1	